



HYLON® N1025HLFRA

Ravago Manufacturing Americas - Polyamide 66

Monday, November 4, 2019

General Information

Product Description

Nylon 66, 25% Glass Filled, RoHS Compliant Flame Retardant

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 25% Filler by Weight
Features	• Flame Retardant
RoHS Compliance	• RoHS Compliant
UL File Number	• E157012

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.49	g/cm ³	ISO 1183
Molding Shrinkage - Flow (0.125 in)	0.30 to 0.70	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	18900	psi	ISO 527-2
Tensile Strain (Break)	2.0	%	ISO 527-2
Flexural Modulus	1.16E+6	psi	ISO 178
Flexural Stress	21800	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	2.6	ft·lb/in ²	ISO 179
Notched Izod Impact Strength	2.6	ft·lb/in ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (66 psi, Unannealed)	482	°F	ISO 75-2/B
Heat Deflection Temperature (264 psi, Unannealed)	446	°F	ISO 75-2/A
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.06 in		V-0	
0.12 in	•	V-0	
	•	5VA	

Notes

¹ Typical properties: these are not to be construed as specifications.